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RB6795969-2
Job Sheet 196724



Part No: RB6795969-2

Job Qty: 4 pcs

Part Name: Socket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/2/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6795969 Rev B IPP Rev. A 19.06.13 New issue DP Verify DD

Ship Via:

Bill of Materials

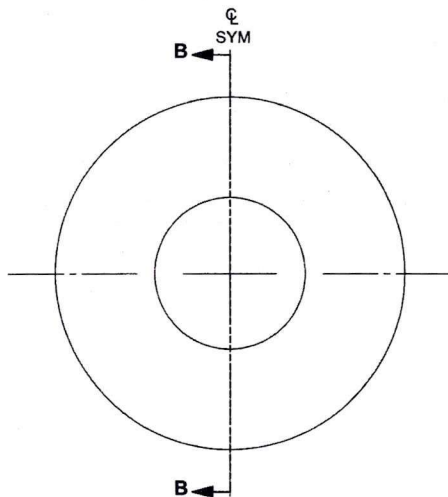
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	4 pcs	8/2/19	8/2/19	0.17	0.40	Waterjet - Omax		2019/07/18
110	QC 2	4 pcs	8/2/19	8/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/07/18
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

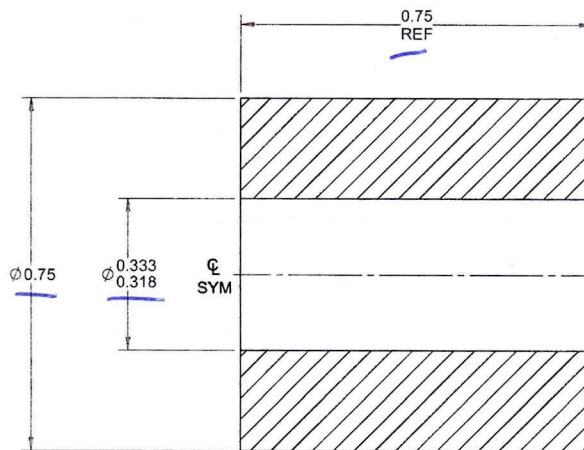
Plex 6/20/19 10:15 AM Dart.lajeunesse.marie

					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120	QC 8	4 pcs	8/2/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	DAS
					QC 8 - 40	JUL 22 2019 40
					QC 8 - 52	9-89
					QC 8 - 23	
					QC 8 - 57	
130	Packaging 3-1 - Stock - B4B	4 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS
					Packaging 3 - 5 - B4B	28
						9-89
140	QC 21 - SA	4 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89 JUL 23 2019
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>B</u> PROG. Rev: <u>B</u> 2-Deburr if necessary Descriptions: 130 - .						
Job BOM						
Part /	Component Name	Quantity	Operation	Container		
1372N81	Multipurpose Neoprene Rubber Strip 6" X 36' X 3/4" Thick Duro 40A	.0200 ft (.005 ea)	100-Waterjet - Omax -			
		5F	1		S198188	
		19.07.17				
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Omax - 1	1372N81	0	0	0		
Part Specifications						
Specifications could not be found.						

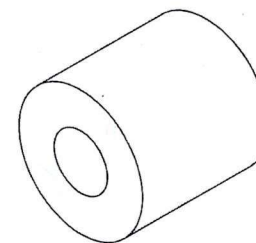
GA
139E



RB6795969-2 SOCKET



SECTION B-B



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196724MLW
19-06-20

- NOTES:
- 1) MATERIAL: McMaster#1372N41 OR EQUIV. (MULTIPURPOSE NEOPRENE RUBBER STRIP 2" X 36" X 3/4" THK DURO 40A)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RB6795969 TITLE HOLDER TORQUEMETER SHAFT SUPPORT SCALE NTS	REV. B
DRAWN	VM		SHEET 3 OF 5
CHECKED	KPT		
MFG. APPR.	JFC		
APPROVED	WP		
DATE 2019-06-12		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S198879



Part: RB6795969-2

Job No: 196724

Serial No/Batch: S198879

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 07/18/19